Digital Twins

Frank Kuitems





Ir. Frank Kuitems – Head of Industrie 4.0



Frank Kuitems Su

Head of Industrie 4.0

Doesburg The Netherlands

Education

Master degree in Applied Mathematics, TU Delft Business Administration, Institute for Career & Development Postgraduate Action Learning, University of Huddersfield

Competences

Market lead Manufacturing Logistics, High Tech & Process Industry, Manufacturing & Pharmaceuticals Business Process Improvement Supply Chain Management Program & Project Management Responsible for Industrie 4.0 and IIOT

Languages

Dutch (Mother tongue) English (business fluent)

Summary

Frank Kuitems is Head of Industrie 4.0 and marketlead Manufacturing in Atos Digital. Frank combines a long track record in business management (> 20 years) with a broad experience in business and process improvement programs using digital technologies. With his former employers Frank has been involved in large business transformation projects, like the engineering and realization of an automated container terminal on the Maasvlakte and the logistics optimization of the Flower Auction.

Relevant Experience

Industrie 4.0, Program & Project management, Alliance Management with Siemens

Industry: Logistics, High Tech & Process Industry, Manufacturing & Pharmaceuticals

Professional Career

Since 1995 Various roles at Atos

- Industry Lead Manufacturing & Head of Industry 4.0 at Atos Digital Benelux & The Nordics
- Managing Partner Atos Consulting Manufacturing, Retail & Transport
- Consultant -> Partner Atos Consulting

1992-1995 Program Manager Logistics, Flower Auction Aalsmeer

1987-1992 Operations Research Engineer, Europe Combined Terminals in Port of Rotterdam

Guest lecturer Digital Twins at Vrije Universiteit Amsterdam

Speaker on various seminars on IT-OT convergence





PHILIPS











Agenda

- Market Trends
- Digital Twins
- Use cases





Focus areas: Design, Engineering, Production, Maintenance, IoT

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2 <u>Connected & Personalized</u>

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Personalize	Increase	Optimize	Enrich	Develop	le.



Focus areas: Design, Engineering, Production, Maintenance, IoT



2 <u>Connected & Personalized</u>

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		Healthca paye	ere Patient- data pla	tforms Regulatory authorities
Personalize	Increase	Optimize data flow	Enrich natient's life	Develop





Focus areas: Design, Engineering, Production, Maintenance, IoT







Paving the way to multimodal transport & logistics services





New decade, new rules for business





Products to Services: boosting profit & diversification Digitalization beyond Uber & Co.







What is a Digital Twin?

Various views in wikipedia

Definition	Authors
"The Digital Twin is a set of virtual information constructs that fully describes a potential or actual physical manufactured product from the micro atomic level to the macro geometrical level. At its optimum, any information that could be obtained from inspecting a physical manufactured product can be obtained from its Digital Twin."	Grieves & Vickers (2016) ^[12]
"A Digital Twin is an integrated multiphysics, multiscale, probabilistic simulation of an as-built vehicle or system that uses the best available physical models, sensor updates, fleet history, etc., to mirror the life of its corresponding flying twin"	Glaessgen & Stargel, (2012) ^[13]
"digital twin is a real mapping of all components in the product life cycle using physical data, virtual data and interaction data between them"	Tao, Sui, Liu, Qi, Zhang, Song, Guo, Lu & Nee, (2018) ^[14]
"a dynamic virtual representation of a physical object or system across its lifecycle, using real-time data to enable understanding, learning and reasoning"	Bolton, McColl-Kennedy, Cheung, Gallen, Orsingher, Witell & Zaki, (2018) ^[15]
"Using a digital copy of the physical system to perform real-time optimization"	Söderberg, R., Wärmefjord, K., Carlson, J. S., & Lindkvist, L. (2017) ^[16]
"A digital twin is a real time digital replica of a physical device"	Bacchiega (2017) ^[17]
"A digital twin is a digital replica of a living or non-living physical entity. By bridging the physical and the virtual world, data is transmitted seamlessly allowing the virtual entity to exist simultaneously with the physical entity."	El Saddik, A. (2018) ^[1]
In the context of Digital Built Britain a digital twin is "a realistic digital representation of assets, processes or systems in the built or natural environment"	The Gemini Principles (2018) ^[18]



What is a Digital Twin?

According to wikipedia

A **digital twin** is a digital replica of a living or non-living physical entity.^[1] Digital twin refers to a digital replica of potential and actual physical assets (<u>physical</u> <u>twin</u>), processes, people, places, systems and devices that can be used for various purposes.^[2] The digital representation provides both the elements and the dynamics of how an <u>Internet of things</u> (IoT) device operates and lives throughout its life cycle.^[3] Definitions of digital twin technology used in prior research emphasize two important characteristics. Firstly, each definition emphasizes the connection between the physical model and the corresponding virtual model or virtual counterpart.^[4] Secondly, this connection is established by generating real-time data using <u>sensors</u>.^[5]

















Introducing the Product-, Production- and Service Twin



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Our portfolio covers the value chain E2E



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All software vendors invest in this area



Dependencies on IT - OT Integration





Atos services for Manufacturing

 Design C Engineering IT Services & Simulation Product Lifecycle & Service CAD High-Performance Computing Plant virtualization & planning 	 Make Manufacturing execution, automation and operation Plant Connectivity Edge / Plant Data Center Smart Supply Chain OT Cybersecurity 	 Service C Connected Produce Remote service / certification (e.g. Solution) Remote manufacting (e.g. Additive Market) 	ict/Servio inspectio SET, Dig turing pl nufactur	ce on / ital atform ing)		
Business Solutions 🔍	Digital Twin & Industrial IoT	Digital Transformation S	Strategy			
Digital workplace			ity	S		
Cognitive analytics platforms			ecur 7/IoT	nent		
Atos business accelerators			oer s T/OT	payı		
Orchestrated hybrid cloud			Š	Ϋ́Υ		
Partners Siemens, SAP, Dassault Systèmes, PTC, Microsoft, Google, Dell/Emc, Start-ups						

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Potential contributor to Sustainable Manufacturing & Decarbonization





Digital transformation for product lifecycle management Closed loop PLM / Digital Twin





Example PLM & Digital Twin Virtual and real/physical world







What Atos is delivering for a leading Windturbine service provider

Our business impact: We enable real time Windturbine monitoring

- Digital services offered by Renom
- Predicting the Remaining Useful Life (RUL) per turbine for only the component
- Yield prediction
- Reduce unscheduled downtime due to component failures by predicting components that are at risks

Renom:

• Renom is a service provider in the renewable energy sector headquartered in India, providing maintenance and consulting services to major companies who own renewable energy assets.

The Atos solution:

- Atos built "Windturbine Digital Service Twin" that connects data from multiple sources – logs, ERP, PLM and asset management systems and onboard sensors. Leveraging data analytics, machine learning and image recognition, patterns and correlations in operations are identified. The system is deployed to provide a 360° view of the assets and predicting failures.
- Now, operators at Renom monitor their assets in real-time using an intuitive interface enabling them to quickly locate the wind turbine on a map and select the relevant part or sensor from a 3-D digital replica. All business relevant performance indicators are readily accessible and actions can be taken accordingly.



Use cases Production Twin

Smart Control Room



Improved process efficiency and less workload of production line operators, thanks to a new alarm handling solution

Based on the implementation of an open IoT ecosystem within the production line, machine learning algorithm and prediction models, processes and work of production line operators are improved and self-learning systems created.

Thanks to open ecosystem and a multi-technology, multi-vendor approach, Atos delivers an industrial-scale end-to-end solution that increases your Operation Equipment Efficiency.

The smart operation solution will increase the reliability of factory monitoring activities and simplify the workflow of production line operators.



Event Prediction Gives the operator extra time to avoid critical events on the production line

• Avoiding shutdowns



Defect Prediction

Predicts defects that increase the risk of damage and breakages

• Ensuring higher quality product and less waste



Strength Prediction Production uptime quality & yield

- Faster product/grade change
- Optimized consumption of raw materials





What Atos delivered for a leading provider of renewable packaging and paper solutions

Our business impact: We enable Process Event Prediction

- Predicting upcoming critical issues to avoid production downtime
- Getting guidance for upcoming critical plant situations
- Preventing unnecessary downtime by increasing OEE by 0,3%

Improved / predictive handling of control room alarms: 1% more OEE = 1M€ per line p/y => 90M per year

Business challenges:

- The automation system produces hundreds of alarm and event messages per minute.
- 80% of the alarms and events can be ignored, however filtering the relevant alarms and events requires years of experience
- Mistakes happen on a regular basis and usually result in production downtime

Atos solution:

- Process Event Prediction assesses & enables datadriven event prediction
- Smart, self-learning advisor predicting upcoming critical issues to avoid production downtime
- Supporting plant operators, at specific process lines
- Integrated into the regular workflow, with an easy-to-use notification interface



Process Digital Twin for Pharma



Smart Pharma

Deployment of a process digital twin of a pharmaceutical process with orchestrated interaction between online sensors and hybrid models enables innovative development and enhanced control of the production process.



Reduce time to market creating economies of scale and optimum use of resources



Lower costs through reduced waste up to 20% savings



Ensure high quality of products

increase of up to 10% product-margin





What Atos delivered for a global vaccines company

Our business impact: We enable faster Time2 Market

- Increased reliability to factory monitoring yield
- Less resources
- Basis for lights-out production
- Faster to market

Money: Better vaccine quality and improved yield and product margin. 10% more margin = 150M p/y

Business challenges:

- Revenue improvement by shortening time to market via digital simulation/optimization of production
- Profitability improvement by reducing waste via digital measurement and control during production

Atos solution:

- In-line/on-line Quality measurement
- Closed loop advanced process control
- Less space
- Optimized process



Smart Connected Vessels



Optimizing logistics with IoT in maritime transport



Remote connectivity Edge computers collect data and transmit to the cloud for real-time data analytics



Predictive maintenance Automate maintenance planning and scheduling, enable improved accuracy and response times and improve the productivity and time estimation of technicians.



Cost reduction Reduce fuel, operational, and maintenance costs



Decarbonization

Accelerate emissions reduction and accurate environmental reporting for greener shipping





What Atos is delivering for a leading transportation company

Our business impact: We enable real time connected vessels

- Significant fuel consumption savings
- Further cost reduction (predictive maintenance, etc.)
- Enabling new business models and open new value streams

Money: Improved vessel performance with significant fuel consumption savings. 6% fuel saving = 200M€ p/y

Business challenges:

- Marine industry is facing challenges of extreme tight profit margins and lack of visibility in maintenance efficiency on CAPEX
 - Vessel performance
 - Fuel consumption
 - · High efforts on vessel maintenance

The Atos solution:

- Implement open IoT ecosystem
- Improve Waste heat recovery, Data driven maintenance and Connected machines





Use cases Service Twin



What Atos is delivering for DAF / PACCAR

Our business impact: We enable real time connected trucks

- Cost reduction (predictive maintenance, etc.)
- Enabling new business models
- For DAF customers: increase vehicle availability, optimize logistical efficiency

Money: reduction operational cost, new revenue streams

Business challenges:

- Truck industry is facing challenges of extreme tight profit margins and lack of visibility in maintenance efficiency on CAPEX
 - Truck performance
 - High efforts on truck maintenance
 - Create direct link to DAF end-users
 - Competition
 - Legislation

The Atos solution:

- Via connected Vehicle Platform: turn vehicle data into comprehensive information for DAF and its customers
- Fleet services like: fleet use, geolocation, driving time & performance, fuel consumption, vehicle health & connected maintenance planning, over the air updates



Connected Cooler



Engage nearby consumers, visually monitor stock levels, and optimize your assets

Retailers and consumer-packaged-goods companies have a unique opportunity to utilize technologies such as the Internet of Things, analytics, and artificial intelligence to enhance customer experience, increase the value generated from store equipment, and reduce total cost of ownership: the Codex Connected Cooler service.



Operational Efficiency

- Cooler Utilization
- Full Automation
- Real Time Reporting
- Cooler Location Compliance
- Preventive Maintenance

Sales Force Productivity

- Avoid out of stock situations
- Planogram Compliance
- Create New Revenue Streams
- Sales Analytics
- Intelligent Ordering



Consumer Engagement

- Proximity Marketing
- Real time Promotions and Offers
- Social Media Interaction
- Collect Voice of Customer



Quality Compliance

- Compliance to Product Quality and Availability
- Purity (no 3rd party products)
- Planogram (positioning of products in the cooler)
- Positioning of the cooler itself









What Atos is delivering for a world leading Coca Cola company

Our business impact:

- Improve asset utilization
- Cost optimization
- Predictive maintenance

Money: Overall 10% sales increase by 2% to 7% revenue increase, +3,2% increase of transactions

Business challenges:

- Visibility of cooler performance
- Track on-shelf availability
- Limited consumer engagement
- Unauthorized movements of Coolers

The Atos solution:

- Atos' connected cooler solution to utilize assets and optimize cost via f.e. predictive maintenance
- Cooler performance dashboard: power status & history, Cooler performance index, average daily door opens, cooler health status, unexpected movements



Intelligent Supply Chain



Enter the age of Logistics 4.0

According to McKinsey research, companies that aggressively digitize their supply chains can expect to boost annual growth of earnings before interest and taxes by 3.2% —the largest increase from digitizing any business area—and annual revenue growth by 2.3%.



Reliability Enhance supply chain visibility and delivery reliability, automating entire processes with minimal manual intervention.



Cost reduction

Lower operational costs by up to 30%, ensure up to 75% fewer lost sales, and decrease inventories by up to 75%.



Risk mitigation Reduce forecasting error by 30-50% and mitigate risk along the supply chain.



Intelligent Supply Chain Atos & AX4 MindSphere-based IoT solution



Atos & Siemens are developing the Intelligent Supply Chain by combining logistics, manufacturing, analytics and IoT.

Potential benefits for you*:

- Logistics routing: 17% gain in operating efficiency
- Package/container tracking: 10–25% better container utilization and 30–50% damage avoidance.
- Inventory optimization: 10% reduction in inventory

Continuous solutions for your supply chain network. From consulting, through digital transformation to global rollout.





| 12-02-2021 | © Atos 40*Source – Unlocking the potential of the Internet of Things, McKinsey Global Institute, June 2015

Atos

Any questions?

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Thanks

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Trusted partner for your Digital Journey